

ABSTRACT OF THE DISCLOSURE

A pump for anti-lock brake systems which is constructed so that a piston, an inlet check valve, and an outlet check valve are integrally assembled with each other and are
5 mounted in a bore, thus enhancing an assembling efficiency and brake oil suction performance of the pump. In the pump, the piston reciprocates by a motor, the inlet check valve is provided at an end of the piston, and the outlet check valve is mounted to a plug which closes the bore of a modulator block. The piston is set in the sleeve while the inlet check valve is mounted to the end of the piston, and the sleeve is fitted into the
10 plug to which the outlet check valve is mounted, so that the piston, the inlet check valve, and the outlet check valve are integrally assembled with each other and are mounted in the bore.